

Installation Instructions

Mulch Kits

Part No. 5600600

Fits Models w/ 36" Rear Discharge Mower Decks

Kit Contents					
Part No.	Qty.	Description	Part No.	Qty.	Description
5409474A	1	WELD, MULCH BAFFLE, FRONT	5025394	6	NUT, 3/8-16 HEX NYLOCK FLANGE
5409478A	1	WELD, MULCH BAFFLE, REAR	1931350	4	BOLT, 3/8-16 X 3/4, CARRIAGE
5025156	2	WASHER, 3/8 SAE	5025013X8	2	BOLT, 3/8-16 X 1

⚠ WARNING



Remove the ignition key prior to performing maintenance on the unit.

Before beginning any service work turn off the PTO, engage the parking brake, turn off the ignition, remove the ignition key, and disconnect the spark plug wire(s).

INSTALLING THE MULCH KIT

1. Remove the mower deck from the machine.
2. Remove the 1/4" bolt (**B, Figure 1**) from the bottom right side of the rear discharge chute.
3. Using this 1/4" hardware, loosely secure the rear mulching baffle (**A**) to the mower deck in the existing hole from *Step 1*, be sure the baffle is tight to the discharge opening and to the top of the mower deck.
4. Push the baffle toward the rear of the deck until it contacts the rear discharge ramp (**C**) and the left side of the mower deck. Clamp the baffle in place and safely rotate the blades by hand one complete rotation to check for blade clearance.
5. Using the pre-drilled holes as a guide, drill a 25/64" hole through the top of the deck for the center mount and two 25/64" holes through the left side of the mower deck for the left side mount. Secure the left side with two 3/8" X 1" bolts, washers and nuts from the outside. Secure the center mount with a 3/8" X 3/4" carriage bolt and nut.
6. Position the front baffle (**A, Figure 2 & 3**) in place inside the mower deck as shown in Figure 2 and 3. Clamp the baffle to the front ring and again check for clearance by rotating the blade.
7. Using the pre-drilled holes as a guide, drill a 25/64" hole through the top of the deck for the center mount and two 25/64" holes through the front ring. Secure the baffle with three 3/8" X 3/4" carriage bolts and 3/8" nuts. Tighten all hardware.

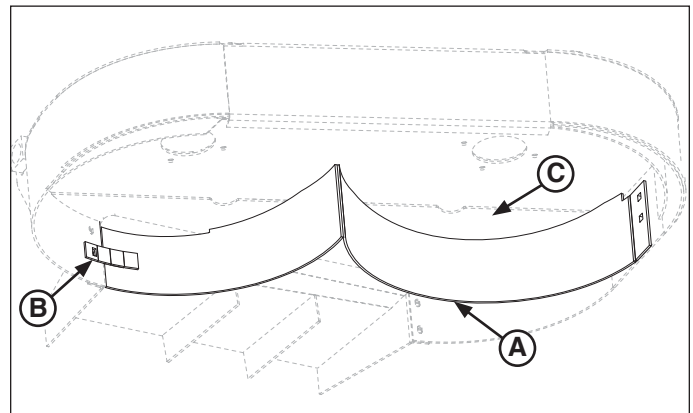


Figure 1. Installing the Rear Baffle

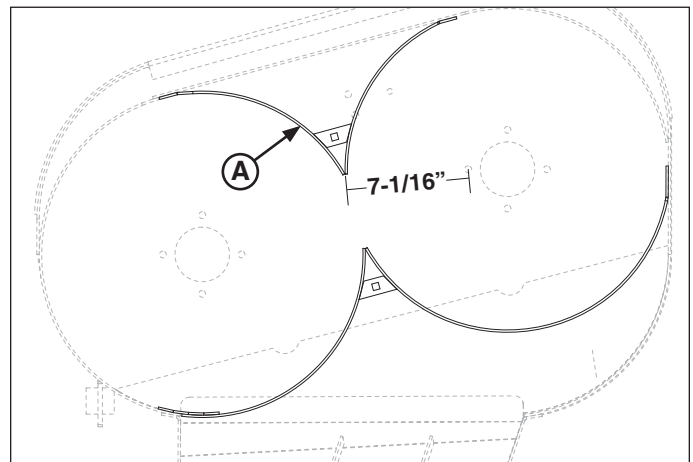


Figure 2. Installing the Front Baffle

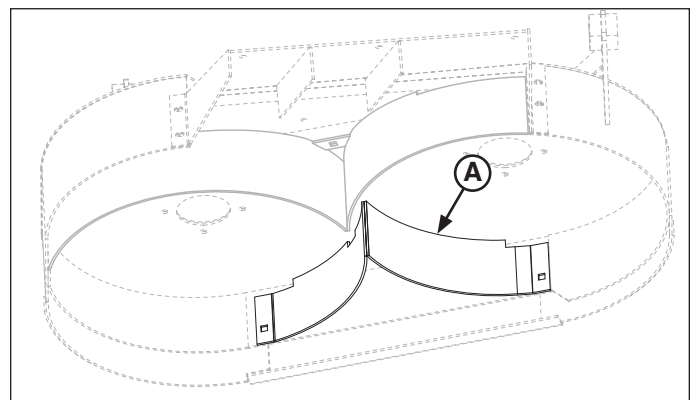


Figure 3. Correct Orientation of Front Baffle