

March 2004

**TOPIC: PUMP DRIVE PULLEY SPACER AND
PREMATURE CLUTCH FAILURE**

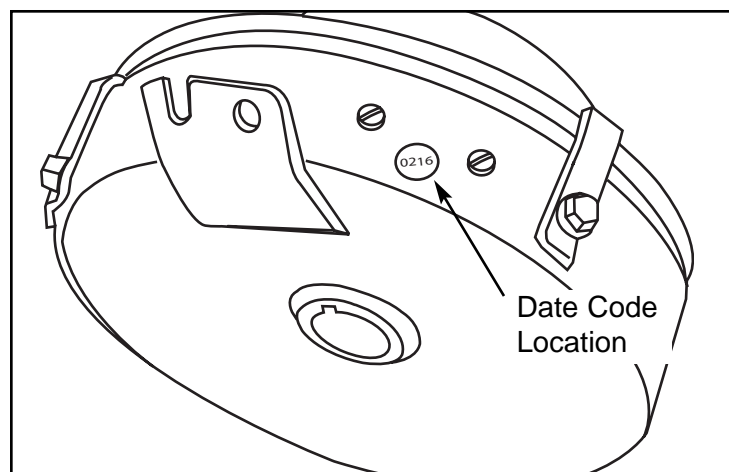
MODELS

AFFECTED: IS5000Z/C31D, IS5000Z/C31DCE, IS5000ZC31D61CE
serial no. 101 - 200 (Pump Pulley Spacer Kit - # 49197)
serial no. 201 - 881 (Pump Pulley Spacer / Clutch Kit - # 49319)

Field reports indicate an existing problem with premature clutch failure and Ferris Industries has also discovered a potential problem which can lead to loose fit condition between the pump drive pulley and the stub shaft.

To correct these problems, two kits have been created. Both kits include a new spacer and shorter key. The Pump Pulley Spacer / Clutch Kit also include a new clutch.

The clutch to be replaced will have a date code of 0216 thru 0341. See Illustration for approximate date code location.



If the clutch to be replaced has never been used on the mower to cut grass, retain the part for return to Ferris Industries.

Please note, this is a **MANDATORY REPLACEMENT**. Do not wait until the customer complains of a loose pump drive pulley or clutch issue, as additional service may be required to repair/replace worn or damaged parts.

One and one half (1-1/2) hour labor will be paid.

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