



### READ & ROUTE

Dealer _____	Service Technician _____	Parts Department _____
Service Mgr. _____	Service Technician _____	Sales Department _____

### TOPIC:

IS3000ZL26/61 POSSIBLE MISSING HARDWARE ON CRANKSHAFT BOLT.

### MODELS & SERIAL NUMBERS AFFECTED:

#### Models:

IS3000ZL26/61

#### Serial Numbers:

All

### SUBJECT:

Ferris has determined that a lock washer and a flat washer may have been left off the crankshaft bolt during assembly.

### CORRECTIVE PROCEDURES:

1. Inspect the crankshaft bolt (E, Figure 1) for washers (C, D) as shown in illustration, if present no further action is required. If washers are not found, order and install lock and flat washer on the crankshaft bolt and torque to 47 ft/lbs.

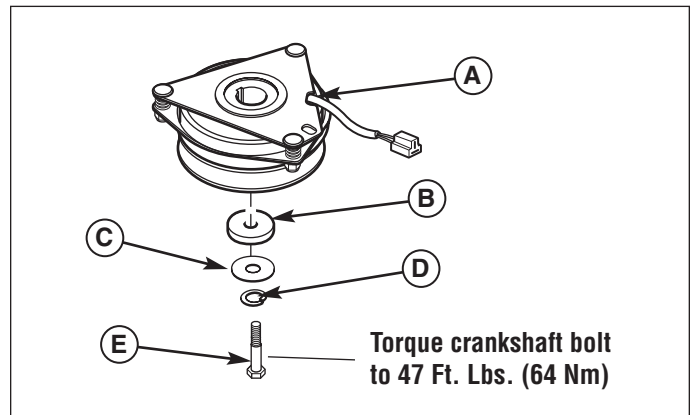


Figure 1. Correct Assembly of Crankshaft Hardware

- A. PTO Clutch
- B. Spacer
- C. SAE Washer
- D. Lock Washer
- E. Crankshaft Bolt

### WARRANTY INFORMATION:

Failure Type: AW Failure Code: H65

Work Performed: Repaired per Service Bulletin F086

Repair Parts:	Qty.	Part No.	Description	NOTE:
	1	5025157	Washer, SAE	<i>Crankshaft Bolt Torque 47 ft/lbs</i>
	1	5025336	Washer, Lock	
	1	5061502	Bolt, Crankshaft	

Eligible for Pickup and Delivery Reimbursement If Performed:	No	Total Hours:	INSPECTION	.2
			REPAIR	.2